

## CLAIMS

1. A laying pipe (1) for rolled products comprising a first external pipe (5) having a first substantially rectilinear section (2), a second substantially spiral shaped section (3) and a third substantially circular section (8) characterised in that it comprises a second pipe (10) inserted inside said first pipe (5), having an external diameter substantially equal to the internal diameter of said first pipe (5) and a length at least equal to the length of said first section (2) of the first external pipe (5).  
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2. The pipe according to claim 1, wherein said second pipe (10) has a length little  
10 longer than said first section (2).
3. The pipe according to claim 2, wherein said first section (2) comprises the first bending connection to said second section (3).
4. The pipe according to claim 2, wherein said first (5) and second (10) pipes are fixed to each other by welding at the rolled products entry end (4).
- 15 5. The pipe according to claim 3, wherein said internal pipe (10) is a continuous single piece.
6. The pipe according to claim 4, wherein said laying pipe (1) has a sleeve (6) fixed at the rolling product entry end (4), the sleeve having a fillet or chamfered edge.
- 20 7. The pipe according to claim 1, wherein the length of said first section (2) is shorter than 1,5 m.
8. The pipe according to claim 1, wherein said third section (8) has the length of a circumference with central angle smaller than 100°.